



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400264-3
Job Sheet 182705



JL-S
830

Part No: RBT400264-3

Job Qty: 6 ea

Part Name: Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/17/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400264 Rev. A IPP Rev. A 18.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/17/18	0.00	0.00	Start Up Machining		PJ 18-11-15
110	Mori Seiki	6 pcs		9/17/18	0.00	12.00	MORI NV5000-1		PJ 18-11-15
120	QC	6 pcs		9/17/18	0.00	0.00	QC2-2		PJ 18-11-15
130	QC	6 pcs		9/17/18	0.00	0.00	QC8		PJ 18-11-15
150	Outsource	6 pcs		9/17/18	0.00	0.00	Outsource4		PJ 18-11-20
160	Packaging	6 pcs		9/17/18	0.00	0.00	Packaging2		NOV 22 2018
170	QC	6 pcs		9/17/18	0.00	0.00	QC6		38
180	Packaging	6 pcs		9/17/18	0.00	0.00	Packaging3-1		NOV 22 2018
190	QC21-SA	6 Ea		9/17/18	0.00	0.00	QC21		NOV 22 2018

Part Op 110 - 1-Machine as per folio FC 336 FOLIO REV: 2-Debur DWG REV: 9-89
 Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 0 41777 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B3.000X01.500	6061-T6 Bar 3.00 X 1.50	4.3200 ft (.72 ea)	90-Start up Operation	5115009 62
	FK 1500 X 3500			71.75"

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B3.000X01.500	4	47-0	13 0

Part Specifications

not be found.

Plex 8/30/18 10:41 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128403



Part: RBT400264-3

Job No: 182705

Serial No/Batch: S128403

Revision: A

Inspector:

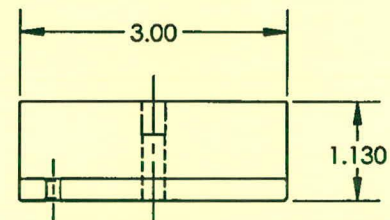
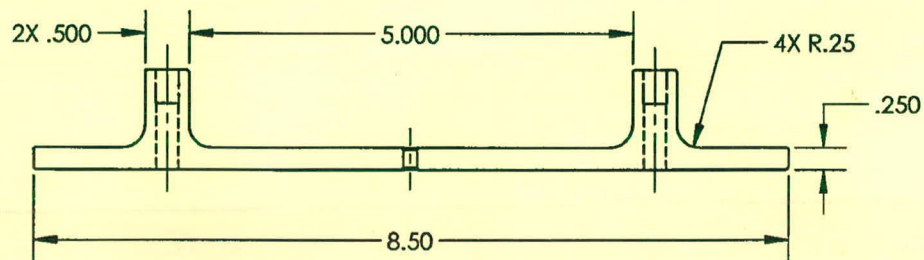
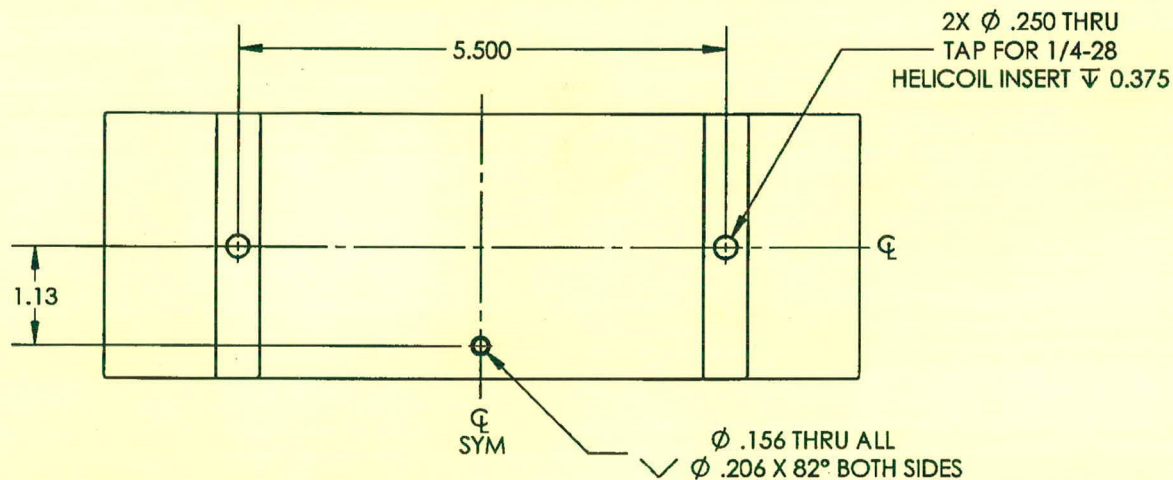
Exp Date:

Instructions:

Date: 11/15/18

MA 3-3-5018

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



(-3)
STAND

 RED BARN MACHINE	
TITLE TOOL ASSY	
DWG NO. RBT400264-3	REV A
MAT'L 6061 3075	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX ± .005	REAT N/A
.XX ± .01	TREAT RED ANODIZE
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	BELL 412
DATE 14/02/2013	SHEET 3 OF 3

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																																		
Description Work Order Deviation				Disposition			Completed By																																																																		
							Lead hand / Supervisor Approval Verification																																																																		
							QC / QA Coordinator Approval																																																																		
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041777**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041777
PO Date: 11/20/18
Due Date: 11/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182705	RBT400264-3	Stand -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/23/18	6 pcs	0 pcs	6 pcs	\$30.00/pcs	\$180.00
NOV 25 2018 NOV 21 2018											
Line Item Note ** RUSH **											
2	186018	649.4813	Shim ISSUE P/O: As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N	Firmed	-	11/30/18	4 pcs	0 pcs	4 pcs	\$11.25/pcs	\$45.00
3	186272	647.1514	Upper Deflector Issue P/O to ATG :	Firmed	-	11/30/18	10 pcs	0 pcs	10 pcs	\$17.05/pcs	\$170.50
Line Item Note ** ASAP **											

200
200
200

200 200



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041777**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	186055	647.7610	Upper Deflector Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 647.7600 2- PRIME AS PER DWG, SEE NOTE #7 (**DISREGARD AFTER ASSEMBLY***) Certification of Comformity is required	Firmed	-	11/23/18	10 pcs	0 pcs	10 pcs	\$17.05/pcs	\$170.50
Grand Total:											\$566.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/21/18 1:25 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916577

Date: 21-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 each	Part: RBT400264-3 Stand Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 24170	Rev: A PO: PO041777 Line: 1	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>21/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

